



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

D3457-1
Job Sheet 170557



Part No: D3457-1

Job Qty: 40 ea

Part Name: Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/17/18

Job Tracking No:

Due Date: 1/22/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP A 05.10.03 New issue KJ/JLM IPP Rev:B Now on Doosan Lathe 08-10-30 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		1/20/18	0.00	0.00	Start Up Machining-2		<i>18/01/25</i>
100	Doosan	40 pcs		1/22/18	0.06	3.00	Doosan		<i>18/01/25</i>
120	QC	40 pcs		1/22/18	0.00	0.00	QC8		<i>18/01/26</i>
130	Packaging	40 pcs		1/22/18	0.00	0.00	Packaging3-1		
140	QC21-SA	40 Ea		1/22/18	0.00	0.00	QC21		JAN 29 2016

Part Op Descriptions: 100 - Turn as per Folio FA589 Rev: _____ & Dwg D3457 Rev: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELINR1.000	Delrin Round Bar 1" Color: Black	.8320 ft (.0208 ea)	90-Start up Operation	

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Washer <i>1.575</i>	1.575inches ± 0.010	1.585 1.565		
2	Washer <i>0.030</i>	0.030inches ± 0.010	0.040 0.020		
3	Washer <i>0.030</i>	0.030inches ± 0.010	0.040 0.020		
4	Washer <i>0.530</i>	0.530inches ± 0.010	0.540 0.520		
5	Washer <i>0.062</i>	0.063inches ± 0.010	0.073 0.053		
6	Washer <i>0.170</i>	0.169inches ± 0.010	0.179 0.159		
7	Washer <i>0.656</i>	0.655inches ± 0.010	0.665 0.645		
8	Washer <i>1.000</i>	1.000inches ± 0.010	1.010 0.990		

DART
AEROSPACE
S035433

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Washer

PART NO: D3457 - 1
Original Serial #: S035433

Revision:

Operation:
Change No:

Start up Operation 01/25/18

Job No: 170557